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D4435-041
Job Sheet 187235



Part No: D4435-041

Job Qty: 6 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4435 REV.C IPP REV:B 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		12/13/18	0.02	0.42	Waterjet - Flow		SC 18/12/18
110	QC	6 pcs		12/13/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/18
120	QC	6 pcs		12/13/18	0.00	0.00	QC8-4		38
130	HandFinish	6 pcs		12/13/18	0.00	0.21	HandFinish1		DR 18/12/20
135	QC	6 pcs		12/13/18	0.00	0.00	QC7-3		DR 18-12-21
140	Powdercoat	6 pcs		12/13/18	0.00	0.20	Powdercoat4		DR 18-12-21
150	QC	6 pcs		12/13/18	0.00	0.00	QC3		DAS
160	Small Fab	6 pcs		12/13/18	0.00	0.80	Small Fab-6		38 58 DAS
170	QC	6 pcs		12/13/18	0.00	0.00	QC5		DR 89 9-89 38
190	Packaging	6 pcs		12/13/18	0.00	0.00	Packaging3-2	Stop 91	6 JAN 17 9-89
200	QC21-SA	6 Ea		12/13/18	0.00	0.00	QC21		9-89 21 JAN 08 2019

Part Op 100 - 1-Cut D4435-1 as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Descriptions: 140 - START TIME: 8:25 OVEN TEMPERATURE: 320 FINISH TIME: 8:55

160 - 1- Cut rubber seal at 3.50" 2-Glue rubber seal to bracket as per dwg (SHEET 1, NOTE 8)

M138539

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.2580 sf (.043 ea)	100-Waterjet - Flow - 1	5120084
D4441-1	Rubber Seal	1.7496 ft (.2916 ea)	160-Small Fab	5092167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	0	220	0
160-Small Fab	D4441-1	2	535	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

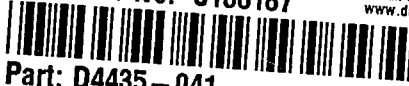
Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			

DART AEROSPACE LTD		Work Order:	187235
Description: Bracket		Part Number:	D4435-1
Inspection Dwg: D4435 Rev: B			Page 1 of 1



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Container No: S138187



Part: D4435-041

Job No: 187235

Serial No/Batch: S138187

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/18/18